# Cutter Compensation Off

|  |  |  |  |
| --- | --- | --- | --- |
| Position | X | Y | R |
| 1 | Machine Home | Machine Home | - |
| 2 | -0.5 | 0.5 | - |
| 3 | 0 | 0.25 | - |
| 4 | 2.438 | 0.25 | - |
| 5 | 3.251 | -0.563 | 0.813 |
| 6 | 3.251 | -1.0525 | - |
| 7 | 1.7179 | -2.375 | - |
| 8 | 0.375 | -2.375 | - |
| 9 | -0.25 | -1.75 | 0.625 |
| 10 | -0.25 | -1.093 | - |
| 11 | 0.3877 | -0.375 | - |
| 11b | 0.5 | -0.375 | - |
| 12 | 0.875 | 0 | 0.375 |
| 13 | 0.875 | 0.5 | - |
| 14 | 1 | -1.4 | - |
| 15 | 1.125 | -1.5 | - |
| 16 | 1.4071 | -1.5 | - |
| 17 | 1.813 | -1.1498 | - |
| 18 | 1.813 | -0.625 | - |
| 19 | 1.677 | -0.625 | - |
| 20 | 1 | -1.218 | 1.25 |
| 21 | 1 | -1.5 | - |
| 22 | 1.125 | -1.5 | - |
| 23 | 1.25 | -1.3 | - |

A close-up of a notebook

Description automatically generatedA notebook with math equations on it

Description automatically generated

By symmetry, ΔX for 16 = ΔX for 7, and ΔY for 17 = ΔY for 6.

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|  |  |  |  |
| --- | --- | --- | --- |
| Position | X | Y | R |
| 1 | Machine Home | Machine Home | - |
| 2 | -0.5 | 0.5 | - |
| 3 | 0 | 0 | - |
| 4 | 2.438 | 0 | - |
| 5 | 3.001 | -0.563 | 0.563 |
| 6 | 3.001 | -0.938 | - |
| 7 | 1.625 | -2.125 | - |
| 8 | 0.375 | -2.125 | - |
| 9 | 0 | -1.75 | 0.375 |
| 10 | 0 | -1.188 | - |
| 11 | 0.5 | -0.625 | - |
| 12 | 1.125 | 0 | 0.625 |
| 13 | 1.125 | 1 | - |
| 14 | 1 | -1.5 | - |
| 15 | 1.125 | -1.75 | - |
| 16 | 1.5 | -1.75 | - |
| 17 | 2.063 | -1.1498 | - |
| 18 | 2.063 | -0.375 | - |
| 19 | 1.427 | -0.375 | - |
| 20 | 0.75 | -0.968 | 1 |
| 21 | 0.75 | -1.75 | - |
| 22 | 1.125 | -1.75 | - |
| 23 | 1.25 | -1.3 | - |